## Shield N Seal® maintenance kit instructions for the Shield Sealer® SNS700

## How to replace the vacuum gaskets and Teflon® tape

Included in this kit: One black vacuum gasket, one white sealing gasket, and one Teflon® tape strip.

**When to perform maintenance:** before changing old vacuum seals make sure to adjust or readjust old seals making sure they are smooth and flush; sometimes flipping old seals over will get extra life out of them. If you still cannot get the machine to vacuum, then replace the seals with the new seals provided.

The most important thing is making sure they are seated correctly in all corners and are nice and flush insuring a good vacuum seal.

- Parts in your maintenance kit include a black gasket, a white gasket and a Teflon® tape strip.
- 2. Remove the vacuum chamber drawer.
- **3.** Remove the original white sealing gasket. (white rubber rectangle).
- 4. Replace with new white sealing gasket.
- **5.** The installation of the bottom sealing gasket is complete.
- **6.** Remove the 6 screws from the front panel of the machine with a screwdriver. Only remove the screws located on the black section, not on the top stainless steel section.



- **7.** Turn the machine so front panel is facing up.
- 8. Remove front panel.
- 9. Remove the original Teflon<sup>®</sup> tape.
- **10.** Remove the original black vacuum gasket (black rubber rectangle).
- 11. Take out the new vacuum gasket from your maintenance kit, and replace properly: Seat gasket in the rectangle, then use thumb or finger to adjust gasket ensuring foam seal is flush and even! <u>This step is the most important</u> to ensure that your machine will seal and vacuum properly! You can run a quick test by inserting the vacuum drawer and inserting a bag for sealing and vacuuming. If the machine does not vacuum, you need to reset the seals again until vacuum seal is obtained.
- Locate the new Teflon<sup>®</sup> tape in your maintenance kit. Remove the yellow backing paper.

Place the Teflon® tape back in place over the seal bar. Run your thumb over the tape to ensure good adhesion. The replacement of the Teflon® tape is now complete.

Note: The Teflon<sup>®</sup> tape must cover the holes on the two ends of the seal bar and seal wire.

**13.** Flatten the Teflon® tape and the vacuum sealing gasket. Place the front panel back on the machine and put the 6 screws back in securely.

All replacements are now complete.

